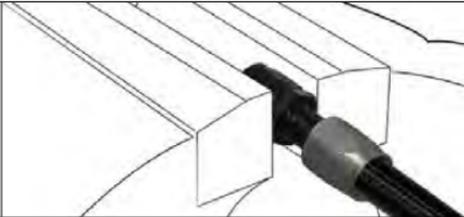
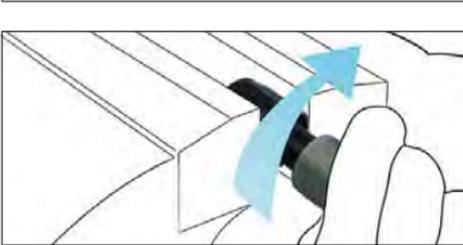
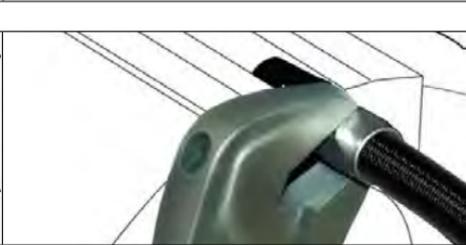


NOTE: LUBRICATE THREADS WITH DUCK OIL BEFORE ASSEMBLY (OR A SIMILAR COMMERCIAL LUBRICANT MAY BE USED). GOODRIDGE RECOMMEND THAT THE FINISHED ASSEMBLY IS FULLY PRESSURE TESTED PRIOR TO USE.

Assembly Instructions for 811 Fittings and 910/G-Max 825 Series Hose

		
<p>STEP 1</p> <p>Remove socket from fitting and ensure the hose has clean square cut ends.</p>	<p>STEP 2</p> <p>Feed the hose into the socket with a turning motion, feeding the braid in as you turn the hose.</p>	<p>STEP 3</p> <p>Hold the fitting in a vice with smooth or soft jaws, and lubricate the threads with a light oil.</p>
		
<p>STEP 4</p> <p>Push the hose firmly onto the thread whilst rotating the hose and socket together. Hand tighten both the hose and socket until it becomes too tight to move.</p>	<p>STEP 5</p> <p>Finish tightening the socket using an aluminium spanner, continue turning the socket until it reaches the base of the thread.</p>	<p>STEP 6</p> <p>When the socket reaches the base of the thread keep turning for an extra 1.5 complete turns.</p>